

**Listing of Claims:**

1. (currently amended) A method of forming a goblet from a glass bottle ~~of the type~~ having a base, a body portion extending from the base and converging towards a neck which terminates in a mouth, the method comprising the steps of:

severing the base to form a severed base from the body portion along at least a first severance plane which is proximate the base to thereby form a rim integral with said mouth;

flaring the mouth to form a flared foot from said body portion; and

sealing a portion of said neck to define a closed ~~volume~~ and sealed area within said body portion between said flared foot and said rim,

wherein said steps of flaring and sealing are performed on said body portion which is a one-piece construction.

2. (original) A method according to claim 1, wherein said step of flaring includes heating the mouth while the body portion is spun.

3. (original) A method according to claim 2, wherein said mouth will, under centrifugal force, flare outwards when the mouth reaches its fiber softening point.

4. (original) A method according to claim 1, wherein said step of sealing includes twisting said neck under heat and rotation.

5. (original) A method according to claim 1, further including the step of removing a waste portion of the rim along the first severance plane.

6. (original) A method according to claim 1, wherein the base is severed from the body by forming a score line around the outer periphery of the body, and subjecting the score line to a thermal shock in the form of a temperature differential so as to cause the body to crack along the score line.

7. (original) A method according to claim 6, in which the temperature differential is applied by heating the body in the region of the score line using a flame or a hot fluid, and subsequently cooling the body using a relatively cold fluid.

8. (original) A method according to claim 1 in which an abrasive saw is used to sever the base from the body.

9. (original) A method according to claim 1, further comprising an annealing process to remove residual stress from said body portion.

10. (original) A method according to claim 1 in which the rim is subsequently polished using at least one of an abrasive belt or disc, a polishing paste, a flame or a laser.